

**MONARCH SETS OFF INTO THE WORLD**

**Seattle** - This elegant 151-foot motor yacht represents a collaborative partnership between Delta and Cat Financial. Delta and Cat Financial have a long history of building strong, durable, reliable products and over the years, Delta has built hundreds of vessels powered with Cat® engines. Monarch was another opportunity for these two companies to combine their strengths and build a quality American yacht.

With exterior styling and interior design by Jonathan Quinn Barnett, this 151-foot semi-displacement motor yacht has an impressive 30' 9" beam, and offers a balance of elegance and strength, form and function, performance, range and comfort. The flared hull design has a hard chine to deflect spray and a high sheer line that captures a full beam arrangement forward of amidships. Her bulbous bow increases efficiency. Powered by twin Cat 3512 B series engines, she can reach speeds of up to 21 knots, with a range of 3,000 nautical miles at 12 knots. The yacht is ABS and MCA certified, under 500 gross tons and wheelchair navigable, with extra wide doors, spacious walkways and a centrally located elevator providing convenient access to all four decks.

"The interior for this yacht will be a great departure from any of my previous work. We have developed a modern approach to the detailing using traditional satin paint finishes, almost with the appearance of being 'hand brushed.' Large windows allow natural light in and enhance the soft monochromatic coloring and textures," says Barnett. The mood changes as you enter the dining salon, where a soft, warm and intimate gathering space has been created. Finally, the design takes advantage again of reflective light with a gorgeous parchment paneled and mirrored stainless steel central staircase and elevator.

In the skylounge, the design is inspired by the great classic sailing and motor yachts from the turn of the century, with a modern spin. Elegant contemporary styling and soft worsted wool fabrics and leathers provide great comfort and warmth to compliment the generous use of wood solids and veneers. Marble accents play a key roll around the bar area with a decidedly "Gentlemen's Club" feel. Sweeping views, large windows, a full bar and walk-in wine room makes this space perfect for cruising, entertaining or relaxing in the harbor. Just forward, the Portuguese bridge has wraparound glass panes with an expansive viewing range and a raised banquette that seats five – another great spot for admiring the passing scenery.

All can enjoy five-star comfort in the yacht's well-appointed guest suites. Forward on the main deck, the full-beam master is fitted with office, vanity, cedar-lined walk-in wardrobes and a double bath with whirlpool tub. Two king-berths and one queen and one-twin berth staterooms surround a central lower-deck foyer embellished with rich paneling and a fine inlaid stone floor.

The outdoor deck areas are a harmonious mix of sheltered and open venues, expansive settings and secluded corners, suitable for socializing of all kinds. Aft of the skylounge is a spacious area with seating for eight under the shade, complete with wet bar for cocktail parties under the stars. Teak stairs lead to the sundeck with circular bar and an adjacent hot tub – a luxurious spot to take in the view. Guests can lie on the sun pads or sit on comfortable upholstered stools poolside and still look forward when underway.

Onboard amenities have been planned with discreet, efficient service a priority. The galley arrangement enables crew to prepare elaborate meals with separate prepping, cooking and plating areas. A comfortable Captain's stateroom is located aft of the wheelhouse and four double berths for eight additional crew are below deck. A water-tight door allows easy access for the crew to the guest quarters.

**About Delta** - Delta is a world leader in composite yacht construction, pioneering the use of composite superstructures on metal-hulled yachts. Our reputation for building seaworthy, quality vessels is built on years of experience and the drive to create innovative and beautiful yachts. Complete with a team of naval architects, marine engineers and skilled workers in specialized fields, Delta expertly combines traditional craftsmanship and the latest technology. We are located just five minutes from Boeing Field, a private jet center, and 10 minutes from Downtown Seattle. For more information, contact Michelle Jones at (206) 763-2383 or [mjones@deltamarine.com](mailto:mjones@deltamarine.com).

**About CAT Financial** - Headquartered in Nashville, Tennessee, Caterpillar Financial Services Corporation is the financial arm of Caterpillar Inc., a Fortune 50 company, a technology leader and the world's largest manufacturer of construction and mining equipment, natural gas and diesel engines, and industrial gas turbines. For more than 28 years, Cat Financial, a wholly-owned subsidiary of Caterpillar Inc., has been providing a wide range of financing alternatives for the complete line of Cat machinery and engines, Solar ® gas turbines, other related equipment and marine vessels. The company also extends loans to customers and dealers. Cat Financial has offices and subsidiaries located throughout the Americas, Asia, Australia, and Europe. [www.catfinancial.com](http://www.catfinancial.com)

**About JQB Ltd** - Established in 1995, this Seattle-based design firm has provided award-winning design for an international client base. Jonathan Barnett's design career began in 1987 working with the famously talented Jon Bannenberg, of London. After nearly seven years of world class design experience, Jonathan returned to the US to launch his own design studio. For fifteen years, the award-winning design studio has provided exterior and interior design services for new-build and refit yacht projects ranging in size from 50 feet to well over 400 feet in length. For more information, contact Jonathan Barnett at (206) 322-2152 or [cwb@jtbltd.com](mailto:cwb@jtbltd.com).